Reccomended Spare/Replacement Parts for Your Machine

Customer Name	ACIETA
Job Number	FC-25-23137 (1 &2)
Part Name	Black Body, Lock Upper Plate

Feeding Concepts Inc.
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Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Black Body CW, Drive Unit Parts			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-27-316	3/16" Steel Springs for 27" Drive Unit	18	
#24	Rubber Isolation Feet for Drive Unit	4	
Black Body Hopper Driver Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	2	
SP-HP-18	1/8" Springs for Hopper Driver	4	
#27	Rubber Isolation Feet for Hopper Driver	4	
Black Body Inline Driver Parts			
E-0383	E Series Vibratory Coil for Inline Driver	1	
SP-IN-18	1/8" Springs for Inline Driver	5	
SP-IN-332	3/32" Springs for Inline Driver	1	
Lock Upper Plate Hopper Driver Parts			

E-0185	E Series Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	4	
#27	Rubber Isolation Feet for Hopper Driver	4	
Lock Upper Plate CCW, Drive Unit Parts			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-24-316	3/16" Steel Springs for 24" Drive Unit	11	
SP-24-18	1/8" Steel Springs for 24" Drive Unit	1	
#24	Rubber Isolation Feet for Drive Unit	4	
Lock Upper Plate Outfeed Conveyor Parts	**SN: 414327**		
U1-02-030	Replacement Belt for 2 x 30 Conveyor, U1 White Urethane	1	
30-7402A	Replacement Idler Pulley Assembly	1	Includes Pulley, Bearings, Bearing Adapters, Tension Washers and Screws
40-4003-RA-SM5M	Replacement Drive Pulley Assembly	1	Includes Pulley Side Mount, O/U Drive Shaft, Set Screws, Fiber Washers and spherical OD Bearings
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1	
GFV-4G10AS	10:1 Gearhead for Motor	1	
CC050KHBLF	Oriental Motor 5M Cable for Motor to Driver	1	
Sensors and Cables			
Q4XTBLAF300Q8	Banner Q4X Series Sensor for Black Body Track Switch	1	
LR-X100C	Keyence Laser Sensor for Track Switches for Upper Lock Plate	2	
Q4XTBLAF500Q8	Banner Q4X Series Sensor for Bowl Level for Black Body and Upper Lock Plate	2	
RKMV3-224/5M	Lumberg M8 Cordset for LR-X100C Sensors	1	

RKT4-225/5M	Lumberg M12 Cordset for Q4X Sensors, and AV4000 Valve	4
Pneumatics		
AW40-N03E-Z-D	SMC Air Filter / Regulator	1
AV4000-N04-5K0ZB-Z-A	SMC Soft Start Valve	1
HA000-06-1/4-1/2	6 Port Manifold for Air Outlet to Air Jets	1
FCI100	Flexible, Mountable Airjets	5
Other		
M100-34-6	Machine Leveling Feet	4
Control Box Components		
3025570000	Weidmuller, 1PH, PRO ECO II, 120W 24V 5A, Switch-Mode Power Supply	1
121-000-2005	Rodix FC-205 Plus Controller for Bowls, Hoppers, and Inline	5
BLE2D60-A	Oriental Motor, Driver for WB Hopper and Outfeed	1
2080-L50E-24QBB	Allen-Bradley Micro 850 PLC	1
2080-IQ8OB4	Allen-Bradley I/O Module for PLC	1
1122770000	Weidmuller, TERMSERIES, Relays, No. Of Contacts: 1CO SPDT	6
1122750000	Weidmuller, TERMSERIES, Relay module, Number of contacts: 1 CO	5
B1N1C3	Noark Electric 3A Circuit Breaker	2
EX9IL2N3	NOARK Electric, 22mm Pilot Light, Curve Lampshade Style, Green in Color, Operating Voltage 110 VAC	1
EX9PBA31	Noark Electric 22mm Pushbutton Non-Illuminated - Momentary Flush, 1-N/O	3